

GLENN S. DAEHN

Mars G. Fontana Professor of Metallurgical Engineering
Department of Materials Science and Engineering

The Ohio State University
2041 College Road Columbus OH 43210

614.292.6779
daehn.1@osu.edu
mse.osu.edu/people/daehn.1



EDUCATION	STANFORD UNIVERSITY PALO ALTO, CA Ph.D., Materials Science & Engineering, 1988. Dissertation: Superplasticity and Stability in Ultrahigh Carbon Steel Laminates, Advisor: Prof. Oleg D. Sherby, Defended November, 1987
	STANFORD UNIVERSITY PALO ALTO, CA M.S., Materials Science & Engineering, 1985.
	NORTHWESTERN UNIVERSITY EVANSTON, IL B.S. (departmental honors), Materials Science & Engineering, 1983. Research w/Prof. M.E. Fine; Fatigue initiation in polished & oxidized steel College-wide Gotaas Award for outstanding undergraduate research.
EXPERIENCE	
11/87-present	Professor (1996-pres), Associate, Assistant THE OHIO STATE UNIVERSITY, COLUMBUS Teaching and research focus on mechanical behavior and processing of structural materials. Focus areas are high velocity sheet metal forming, novel manufacturing processes and mechanical behavior of composites
10/20-present	Co-founder, President APPLIED IMPULSE, INC., COLUMBUS Company to commercialize impulse manufacturing technologies for welding, joining, forming, and other operations. appliedimpulseinc.com
4/11 – 7/15	Executive Director, Honda-Ohio State Partnership Program THE OHIO STATE UNIVERSITY, COLUMBUS Led Joint Planning Team of Honda and Ohio State personnel to invest proceeds from a \$40M+ endowment in the areas of student development, research and outreach
7/04-10/07	V.P. Technology EXCERA MATERIALS GROUP, Worthington Co-founder (1993) developer/manufacturer ceramic composites by reactive processing. Sabbatical in 04-05 academic year. Ohio State-based technology now commercialized by Fireline, Inc. and Rex Materials Group.
1/97-7/97	Visiting Scientist ROCKWELL SCIENCE CENTER, Thousand Oaks, CA Sabbatical period; engaged in manufacturing and materials performance projects
9/83-11/87	Research Assistant STANFORD UNIVERSITY, Palo Alto, CA Dissertation under Oleg D. Sherby: laminated composites of superplastic ultrahigh carbon steel and stainless steel.

APPOINTMENTS AND LEADERSHIP ROLES

Long-term commitments to engaged scholarship in the related areas of manufacturing technical ecosystems and public policy as well as K-12 materials science education. Brief descriptions of activities and leadership roles are discussed below.

2011 - 2015	Executive Director; Honda-Ohio State Partnership Led Joint Planning Team of Honda and Ohio State personnel to invest proceeds from a \$40M+ endowment in the areas of student development, from K to postgraduate, research and outreach. The concept for Ohio State's Center for Design and Manufacturing Excellence was developed through the Partnership during this period.
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MANUFACTURING INITIATIVES

Played critical roles in forming Ohio State's signature manufacturing programs including initiating the Ohio Manufacturing Institute, co-developing the plans for the Center for Design and Manufacturing Excellence and the light Metals Manufacturing USA Institute, LIFT.

2018	Technical Lead, ONR-sponsored, TMS-organized national study on the future for <i>Metamorphic Manufacturing</i> . Team of 14 experts organized for 18-month study to guide federal investment. (link to study)
2018 -	Editorial Board, Journal of Manufacturing and Materials Processing
2017 - 2020	Associate Director, Director of Manufacturing Initiatives (20% appointment), Institute for Materials Research
2016 - 2020	Leadership Team, Discovery Theme Initiative for Materials and Manufacturing for Sustainability
2015 - 2020	Executive Committee of Leadership Council, MForesight, public-private voice of U.S. Advanced Manufacturing to policy makers (mforesight.org).
2010 -	Founding Director and varied roles over time, Ohio Manufacturing Institute (omi.osu.edu), since June 2017, plays support role as Kathryn Kelly directs
2014 -2018	Chief Technical Officer, Center for Design and Manufacturing Excellence
2014 -2018	Ohio State Principal Investigator and Technical Pillar Lead, Agile and Low-Cost Tooling, Lightweight Innovations for Tomorrow (LIFT, lift.technology), National Network of Manufacturing Innovation (NNMI) Institutes. Part of author team for winning proposal for ALMII/LIFT.
2008 -	Founding Vice-Chair, International Impulse Forming Group (I2FG.org)

K-12 EDUCATION

In 2006 helped organize OSU's first Materials Camp for Teachers has been an advocate this important program organized by ASM the Materials Education Foundation. Since this time, he has been quite active in developing and deploying materials for the professional development of K-14 teachers.

2018-2021	Chair, ASM Materials Education Foundation, The Foundation's mission is to excite and enage students in materials and STEM. Its flagship program is it's Materials Camp for teachers. About \$1.5M annually on support of programs from an endowment of approximately \$15M. Over my term the endowment grew by about \$5M and new fundraising and educational programs deployed.
2016-2018	Vice Chair, ASM Materials Education Foundation
2017 -	Member STEM Scouts Chemical and Advanced Materials STEM Advisory Committee
2010 -	Member, Board of Trustees, ASM Materials Education Foundation
2007 -	Organizer of numerous Materials Camps for Teachers

INTERNATIONAL CONFERENCE ORGANIZATION AND EXECUTION

July 2020/2021	Conference Chair, International Conference on the Technology of Plasticity, Columbus, Ohio. Moved by Pandemic to July 25-30, 2021 (397 delegates, 2979 page conference proceedings published)
October 2018	Conference Chair, International Cold Forging Research Group, Columbus, Ohio (80 attendees)
May 2018	Conference Chair, International Conference on High Speed Forming, Columbus, OH (90 attendees, published proceedings)
April 2010	Conference Chair, International Conference on High Speed Forming, Columbus, OH (93 attendees, published proceedings)

SIGNIFICANT AWARDS AND RECOGNITIONS

2022	ASM Gold Medal Award
2021	Maj Gen Marcelite Harris Trailblazer Award of Logistics Officer Association, recognizing Metamorphic Manufacturing
2020	C.S. Barrett Medal from the ASM Rocky Mountain Chapter
2020	2020 Technology Commercialization Award, from Ohio Faculty Council
2018	Engineering Dean's award for Distinguished Outreach Achievements
2017	Honda-Ohio State Partnership Award, Ohio State College of Engineering
'92, '00, '04	Lumley Research Award of Ohio State University College of Engineering
2010	Fellow ASM International
2009	Innovators Award of Ohio State College of Engineering
2007	ASM Jacquet-Lucas Award for Excellence in Metallography
1995	Mars G. Fontana Professor of Metallurgical Engineering
1992	Robert Lansing Hardy Gold Medal of TMS, recognizing outstanding promise in the broad field of metallurgy
1990	ASM Marcus A. Grossmann Young Author Award, for "Deformation of Whisker-Reinforced MMC's Under Changing Temperature Conditions"

NATIONAL RESEARCH AWARDS

1992	National Young Investigator of National Science Foundation
1992	Army Research Office Young Investigator Award

OTHER SIGNIFICANT ACTIVITIES

2017 - 2020	Member, Ohio State University Committee on Intellectual Property Patents and Copyrights
2015 - 2016	Member, National Academies Panel on Mechanical Science and Engineering, Review panel for Army Research Laboratory
2011 - 2020	Senior Fellow, Center for Automotive Research, Ohio State University
2010 - 2012	Chair, International Impulse Forming Group, Vice-Chair 2012-2014
2002 - 2003	Member National Research Council Committee on “Use of Lightweight Materials in 21 st Century Army Trucks”
1996	One of 13 invited speakers at second National Academy of Engineering Frontier of Engineering Meeting
1995-1997	Chair, TMS Shaping and Forming Committee

MAJOR RESEARCH THEMES & ACCOMPLISHMENTS (a guide to the publications)

IMPULSE MANUFACTURING (1989 – PRESENT)

Prof. Daehn's first project at Ohio State was in manufacturing and electrohydraulic forming of thin tubular cylinders. There was almost no work in high strain-rate manufacturing at this time and we discovered superplastic-like ductility at high strain rates. Since this time, interest in this work has grown worldwide and Daehn has been continually active in the leadership of the International Impulse Forming Group. Now Ohio State has leading facilities in impulse processing using electrohydraulic, electromagnetic, laser-impulse and vaporizing foil actuator processing (which was developed & patented wholly at Ohio State). Daehn's group has executed over \$10M in research in this area, and the technology is being examined by several auto OEM's and others for welding dissimilar and advanced metals by impact, without gross melting. Details on these activities can be found at the impulse manufacturing lab webpage (iml.osu.edu) and the International Impulse Forming Group page (i2fg.org).

METAMORPHIC AND AGILE MANUFACTURING (2014 – PRESENT)

The newest area of research asks the question – can we create a robotic system that has the key elements of a human blacksmith, but with much greater strength, better sensing and much better reproducibility. This digital reshaping is the natural progression following digital material removal (CNC machining) and digital material addition (additive manufacturing). This idea has been embraced by the LIFT institute and is the subject of a forthcoming national expert study chaired by Daehn.

STRAIN MISMATCH EFFECTS IN PLASTICITY (PRIMARY PERIOD: 1985-2005)

While at Stanford, Daehn developed an original model for the thermal-cycling enhanced creep of metal matrix composites that were being studied in the group of his advisor, Oleg Sherby. This was explained in early papers by Daehn (winning the ASM Marcus A. Grossman Young Author in 1990). Since that time research was carried out to understand the effect strain mismatch may have in increasing creep rates, and the method was used to enhance metal forming (via Mismatch Induced Plasticity) and for enhanced composite powder processing.

PROCESSING OF CERAMIC-METAL COMPOSITES (PRIMARY PERIOD: 1991-2007)

Inspired by an undergraduate project, Daehn became involved in a new process to create ceramic-metal composites via displacement reactions. These composites were tailored in structure and properties for a variety of applications and saw significant development as possible liquid-metal-tolerant materials for foundry applications and high-hardness strike faces for armor. The technology saw significant commercial development under a startup company that Daehn co-founded and the base ideas are still seeing active private R&D.

THEORY OF CREEP AND TIME DEPENDENT PLASTICITY (2000-PRESENT)

As a largely unfunded side project Daehn has worked with alternative theories of creep deformation and has a new approach that is based largely on the coarsening of fields of attractive obstacles. This can recover a range of creep phenomena, and gives the familiar five-power law of strain rate and stress using only data measured from non-creep experiments.

2022

“High Strength Micro Impact Welding of NiTi Wire to Brass Sheet”, J. Li, Y. Mao, A. Vivek, B. Panton and G. S. Daehn, in press *Welding in the World*.

“Small Scale Impact Welding of High Strength Aluminum Alloys: Process and Properties”, Brian P. Thurston, Daniel R. Klenosky, Heath E. Misak, Anupam Vivek, Glenn S. Daehn, in press, *J. Mater. Eng. & Perf.*

“Pressure Amplification and Modelization in Laser Shock Peening of Ti-6Al-4V and AA7085 with Adhesive-Backed Opaque Overlays”, Stanley Bovid, Micheal Kattoura, Allan Clauer, Anupam Vivek, Glenn Daehn, Stephen Niezgod, *J. Mater. Proc. Tech.*, **299**, (2022).
<https://doi.org/10.1016/j.jmatprotec.2021.117381>

2021

“High Strength Impact Welding of 7075Al to a SiC-Reinforced Aluminum Metal Matrix Composite”, Y. Mao, J. Li, A. Vivek and G. S. Daehn, *Materials Letters*, **303** 130549.
<https://doi.org/10.1016/j.matlet.2021.130549>

“High Strength and Fatigue Resistant Welds in NiTi and Brass by Impact Welding”, J. Li, B. Panton, Y. Mao, A. Vivek and G. Daehn, Submitted to *Welding in the World*, March 20, 2021,
<https://doi.org/10.21203/rs.3.rs-973576/v1>

“Improved properties and thermal stability of a titanium-stainless steel solid-state weld with a niobium interlayer” J. Li, A. Vivek and G. S. Daehn, *J. Mater. Sci. & Tech.*, **29**, pp 191-204, 2021. <https://doi.org/10.1016/j.jmst.2020.11.050>

“Microstructure and Fracture Toughness of an Aluminum-Steel Impact Weld and Effect of Thermal Exposure”, N. Kohlhorst, A. Kapil, Z. Chen, A. Vivek, T. Lee, J-C Zhao and G. Daehn, *Met and Mat Trans A*, **52A**, 2795-2810 (2021). <https://doi.org/10.1007/s11661-021-06269-7>

Forming the Future: Proceedings of the 13th International Conference on the Technology of Plasticity, G. S. Daehn, J. Cao, B. Kinsey, E. Tekkaya, A. Vivek and Y. Yoshida, 3000 page conference proceedings volume based on July 2021 virtual conference. © The Minerals, Metals & Materials Society. https://doi.org/10.1007/978-3-030-75381-8_181

“Solid state welding of medium-entropy CrCoNi with heterogeneous, partially recrystallized microstructures”, C. E. Slone, B. Barnett, B. Gerogin, A. Vikek, E.P. Geroge and M. J. Mills, *Mat. Sci & Engr. A.*, **818** 14125 (2021). <https://doi.org/10.1016/j.msea.2021.141425>

“High strength welds in titanium & nickel based alloys by impact welding – A practical method”, B. S. L. Nirudhoddi, K. S. Prasad, A. Vivek and G. S. Daehn, *J. Adv. Joining Proc.*, **3**, 100056 (2021). <https://doi.org/10.1016/j.jajp.2021.100056>

“Measurement and characterization of nanosecond laser driven shockwaves utilizing photon Doppler velocimetry”, S. Bovid, M. Kattoura, A. Vivek, G. Daehn and S. Niezgoda, *J. Appl. Phys.*, **29**, 205101 (2021). <https://doi.org/10.1063/5.0048610>

“Process-Structure-Property Relationship in Dissimilar Al-High-Strength Steel Impact Spot Welds Created Using Vaporizing Foil Actuator Welding”, Angshuman Kapil, Anupam Vivek and Glenn Daehn, *SAE International Journal of Materials & Manufacturing*; Warrendale Vol. 14, Iss. 1, (2021): 17-32. <https://doi:10.4271/05-14-01-0003>

“A Vision of Numerically Controlled, Autonomous Manufacturing and Metal Forming”, G. S. Daehn in: Daehn, G., Cao, J., Kinsey, B., Tekkaya, E., Vivek, A., Yoshida, Y. (eds) *Forming the Future*. The Minerals, Metals & Materials Series. Springer, (2021). https://doi.org/10.1007/978-3-030-75381-8_2

“Augmentation of Plasma-Based Impulse Generation with Rapid Chemical Reactions”, B. Thurston, Y. Mao, T. Lewis, A. Vivek and G. S. Daehn in: Daehn, G., Cao, J., Kinsey, B., Tekkaya, E., Vivek, A., Yoshida, Y. (eds) *Forming the Future*. The Minerals, Metals & Materials Series. Springer, (2021) https://doi.org/10.1007/978-3-030-75381-8_2

“Artisan robots with AI smarts will juggle tasks, choose tools, mix and match recipes and end even order materials – all without human help”, The Conversation, Published, June 15, 2021. <https://theconversation.com/artisan-robots-with-ai-smarts-will-juggle-tasks-choose-tools-mix-and-match-recipes-and-even-order-materials-all-without-human-help-159187>

Let’s boldly go where no robot has gone before, Glenn S. Daehn, *Smart Manufacturing*, pg. 49, April 2021.

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2020

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“Process- Structure-Property Relationship in Dissimilar Al-High-Strength Steel Impact Spot Welds Created Using Vaporizing Foil Actuator Welding, A. Kapil, A. Vivek and G. Daehn, ” SAE Int. J. Mater. Manuf. 14(1):2021<https://doi:10.4271/05-14-01-0003>.

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<https://theconversation.com/the-pandemic-has-revealed-the-cracks-in-us-manufacturing-heres-how-to-fix-them-143407>

“A new approach for dissimilar aluminum-steel impact spot welding using vaporizing foil actuators”, Kapil, A., Mao, Y., Vivek, A., Cooper, R., Hetrick, E., Daehn, G., *Journal of Manufacturing Processes* (2020).
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<https://link.springer.com/article/10.1007/s11661-019-05557-7>

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TROY LEWIS, M.S. 2022

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Employer: Det Norske Veritas group (DNV), Columbus, OH.

JACKSON PECK, M.S. 2018

“Design Factors in Laser Driven Impact Welding”
Employer: CGI Federal, Washington, DC

ALEX KOENIG, M.S. 2018

“Process Selection for Manufacturing of a Light and Simple Automobile”
Employer: Path Robotics, Columbus, Ohio

BETH A. YOAK, M.S. 2014 (CO-ADVISED WITH TONY LUSCHER)

“Rapid Nailing Method for Joining Dissimilar Materials”
Employer: Timken Steel

ILYA GOTLIB, M.S., 2014 (CO- ADVISED WITH TONY LUSCHER)

“An Analysis of High-Speed Impact Nailing for Lightweight Automotive Structures”
Employer: Lego Corp.

SHWETA GUPTA, M. S., 2013 (CO-ADVISED WITH TONY LUSCHER)

“Determination of Constitutive Equations by Instrumented Ring Expansion”
Employer: General Electric

DAVID BACKUS, M.S., 2013 (CO-ADVISED WITH TONY LUSCHER)

Employer: Bosch Corp.

NOLAN WINDHOLTZ, M.S., 2012

“Plane-strain formability of sheet metal at high velocity”
Employer: Black Diamond Equipment Co.

MATTHEW HANSEN, M.S. 2012 (MAE, CO-ADVISOR WITH TONY LUSCHER)

"Optimization of conformal joints in axial tension"
Employer: Whirlpool Corp.

STEVE WOODWARD, M.S. 2011

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Employer: Tosoh

BRAD KABERT, M.S. 2011

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Employer: General Motors

SHEKHAR SRINIVASAN, M.S. 2010

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Employer: Feedback Consulting, Mumbai

SCOTT GOLOWIN, M.S. 2008

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Employer: AK Steel

KRISTIN BANIK (BLANDFORD), M.S. 2008

“Factors effecting electromagnetic flat sheet forming using the uniform pressure coil”

Employer: Navair/Navy

JON EVARTS, M.S. 2008

“Advanced processing techniques for co-continuous ceramic composites”

Employer: Puget Sound Naval Shipyard

EDUARDO DEL RIO PEREZ, M.S. 2007

"Co-continuous composites for high temperature applications"

Employer: Tosoh

JAMES M. NASH, M.S., 2004

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Employer: Lam Research

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PRAMOD AGARWAL, MS. 1997

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Employer: Oracle

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MARINA ALTYNOVA, M.S. 1995

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Employer: Protective Materials Group

KAVITHA HEBBAR, M.S. 1994

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COURSES DEVELOPED AND RECENTLY TAUGHT

Developed MSE 794: Materials Science for High School Educators

Developed: Engineering 198a “Engineering, Manufacturing and the Creation of Wealth”

Developed: MSE 605: Quantitative Introduction to Materials Science and Engineering

MSE 581.02: Materials Science Lab II (Junior Level)

MSE 765: Mechanical Behavior of Materials

MSE 863: Time Dependent Deformation of Solids

MSE 561 Mechanical Behavior of Materials