# Event Rates and Aggregation in Hierarchical Discrete Event Systems\*

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Abstract. A discrete event system (DES) is a dynamical system whose evolution in time develops as the result of the occurrence of physical events at possibly irregular time intervals. Although many DES's operation is asynchronous, others have dynamics which depend on a clock or some other complex timing schedule. Here we provide a formal representation of the advancement of time for logical DES via interpretations of time. We show that the interpretations of time along with a timing structure provide a framework to study principles of the advancement of time for hierarchical DES (HDES). In particular, it is shown that for a wide class of HDES the event rate is higher for DES at the lower levels of the hierarchy than at the higher levels of the hierarchy. Relationships between event rate and event aggregation are shown. We define a measure for event aggregation and show that there exists an inverse relationship between the amount of event aggregation and the event rate at any two successive levels in a class of HDES. Next, we study how to design the timing structure to ensure that there will be a decrease in the event rate (by some constant factor) between any two levels of a wide class of HDES. It is shown that if the communications between the various DES in the HDES satisfy a certain admissibility condition then there will be a decrease in the event rate. These results for HDES constitute the main results of this paper, since they provide the first mathematical characterization of the relationship between event aggregation and event rates of the HDES and show how to design the interconnections in a HDES to achieve event rate reduction. Several examples are provided to illustrate the results.

Key Words: Discrete Event Systems, Hierarchical Discrete Event Systems, Event Rate, Aggregation, Manufacturing Systems

#### 1. Introduction

In our main results we show that the interpretations of time which characterize the advancement of time in DES (introduced in Section 2) along with a timing structure provide a framework to study principles of the advancement of time for hierarchical DES (HDES). In Theorem 3.1 it is shown that for a wide class of HDES the event rate is higher for DES at the lower levels of the hierarchy than at the higher levels of the hierarchy. Relationships between event rate and event aggregation are shown. We define a measure for event aggregation and show that a high amount of event aggregation will result in a much lower event rate at higher levels in a certain class of HDES while a low amount of event aggregation

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will result in higher event rates (Theorem 3.2). Event rate reduction in HDES is often desirable, so the processors implementing the higher level controls are permitted adequate time before they must attend to the lower level systems. Next, we study how to design the timing structure to ensure that there will be a decrease in the event rate (by some constant factor) between any two levels of a wide class of HDES. It is shown that if the communications between the various DES in the HDES satisfy a certain admissibility condition then there will be a decrease in the event rate (Theorem 3.3). Hence, we show that one only needs to restrict the interconnections in the HDES to achieve event rate reduction. The results are illustrated with a conventional discrete event control system, a hybrid dynamical system, and a manufacturing system. Some of the results in this paper were originally reported in [Knight and Passino 1990; Passino 1989; Passino and Antsaklis 1988; 1991].

We focus on timing characteristics of single DES or HDES which have as components DES that can be accurately modeled with

$$P = (X, U, Y, \delta, \lambda, X_0), \tag{1}$$

where

X is the set of plant states x U is the set of plant inputs u

Y is the set of plant outputs y

δ: U × X → P(X) is the plant state transition function (P(X) denotes the power set of X) λ: U × X → Y is the plant output function

 $X_0 \subset X$  is the set of possible initial plant states

The plant state transition function (a partial, point to set function) specifies for each current input u and state x the set of possible next states  $x' \in \delta(u, x)$ . The output function specifies, for the current input u and state x, the current output symbol  $y = \lambda(u, x)$ . Formally, P is equivalent to a directed graph with node set X and edges  $x \to x'$  labeled with u/y for each triple (u, x, x') such that  $x' \in \delta(u, x)$  and  $y = \lambda(u, x)$ . The model P is similar to a standard automaton, but X, U, and Y are not required to be finite. A run of P is defined as a sequence of triples  $(u_0, x_0, y_0)$ ,  $(u_1, x_1, y_1)$ ,  $(u_2, x_2, y_2)$ , ..., such that  $x_0 \in X_0$ ,  $u_0$  is the initial input,  $x_{k+1} \in \delta(u_k, x_k)$ , and  $y_k = \lambda(u_k, x_k)$ . Notice that since it is possible that  $\delta(u_k, x_k) = \emptyset$  for all  $u_k \in U$  at some  $x_k \in X$ , a run may have a finite length. We note that our results are not restricted solely to the use of the DES model (1). The above model was chosen so that the results here would directly apply to a wide class of systems that can be represented with "logical DES models" (e.g., general and extended Petri nets [Peterson 1981], finite automata, and other DES models [Ramadge and Wonham 1987; Zhong and Wonham 1990]). The development of results analogous to ours for hierarchical timed or performance models for DES is an important research direction.

# 2. Characterizing the Advancement of Time In DES

When a physical plant is modeled via (1), the meaning of the advancement of time must be defined. If Z is an arbitrary set, then  $Z^*$  denotes the set of all finite strings of elements for Z. If Z and Z' are arbitrary sets, then  $Z^{Z'}$  denotes the set of all functions mapping Z' to Z. Let N denote the set of natural numbers. In order to discuss timing issues for P, an index set J and index sequences

$$\alpha \in J^* \cup J^N$$

are utilized similar to the approach in [Sain 1981]. The index set J is thought of as a set of times. Let  $R^+$  denote the set of strictly positive real numbers and  $R_+ = R^+ \cup \{0\}$ , the set of nonnegative reals. Note that N or R could be candidates for the set J. For convenience, we assume that  $J = R_+$ . The index sequences  $\alpha \in 2$   $J^* \cup J^N$  are sequences of time instants that can be of finite or infinite length. For  $\alpha \in J^* \cup J^N$  let  $|\alpha|$  denote the cardinality of the size of the string  $\alpha$ . Note that either  $\alpha$ :  $N \to J$  or  $\alpha$ :  $[0, a] \to J$ , where  $[0, a] \subset N$ , and  $\alpha(k)$  simply denotes an element in J. An index sequence (function)  $\alpha \in J^* \cup J^N$  is said to be *admissible* if

- (i) it is order preserving; i.e.,
  - (a) if  $\alpha \in J^{\mathbb{N}}$ , then for all  $k_1, k_2 \in \mathbb{N}$ ,  $k_1 \leq k_2$  implies  $\alpha(k_1) \leq \alpha(k_2)$ ;
  - (b) if  $\alpha \in J^*$ , then for all  $k_1, k_2 \in \mathbb{N}$  with  $k_1, k_2 \in [0, |\alpha| 1], k_1 \le k_2$  implies  $\alpha(k_1) \le \alpha(k_2)$ , and
- (ii) it is injective and if  $\alpha \in J^{\mathbb{N}}$  then  $\alpha(k) \to \infty$  as  $k \to \infty$ .

Following [Sain 1981], the state of the plant  $x \in X$  is associated with the index  $\alpha(k)$  for some  $\alpha \in J^* \cup J^N$  and is denoted  $x(\alpha(k))$ , meaning "the state at time  $\alpha(k)$ ." Similarly, iputs  $u \in U$  and outputs  $y \in Y$  are associated with that same index and denoted  $u(\alpha(k))$  and  $y(\alpha(k))$ , respectively. The transition to a state in the set  $\delta(u, x)$  can be thought of as leading to the next state, with "next" quantified with the index sequence  $\alpha$  as  $\alpha(k+1)$ . With this, the transition function is given as  $x(\alpha(k+1)) \in \delta(u(\alpha(k)), x(\alpha(k)))$ , which is often abbreviated  $x_{k+1} \in \delta(u_k, x_k)$ . Similarly, the output is often denoted by  $y_k = \lambda(u_k, x_k)$  for  $k \in \mathbb{N}$ . Each run of  $P(u_0, x_0, y_0)$ ,  $(u_1, x_1, y_1)$ , ... has an associated index sequence  $\alpha \in J^* \cup J^N$ ,  $\alpha = \alpha(0)$ ,  $\alpha(1)$ , ..., specifying the time instants at which the triples are defined. Notice that if for some  $x_k \in X$  and all  $u_k \in U$ ,  $\delta(u_k, x_k) = \emptyset$ , then  $\alpha(k+1)$  is undefined and in this case  $\alpha$  has finite length (in this situation we say that P is "deadlocked").

A DES often activates or triggers other DES to act. For instance, in the case where P represents a plant, P may trigger a controller to generate an input to P. In this case, the trigger often represents certain changes that occur in the plant. For instance, events can be used as the trigger. Similar to [Ramadge and Wonham 1987], we let  $E \subset X \times X$  denote the set of events e, where

$$E = \{(x, x') \in X \times X : x' \in \delta(u, x)\}. \tag{3}$$

An event e = (x, x') is said to occur if the state transition from x to  $x' \in \delta(u, x)$  takes place. For convenience we shall assume that the event occurs (is defined) at the time instant  $\alpha(k+1)$  where the next state is defined. Due to the injective part of the admissibility requirement for  $\alpha$  the variables x, u, and y are defined at time instants which are distinct from one another. By condition (ii) of the admissibility requirement when state transitions occur it is guaranteed that time will advance (although it may be a very small amount) and if an infinite number of events occur this will take an infinite amount of time. The other important implication is that using the definition of events E in (3) it is automatically assumed that events occur at distinct times; i.e., simultaneous events are not allowed because the index sequences are required to be admissible. Suppose for a moment that condition (ii) of the admissibility requirement is omitted, so that for  $\alpha \in J^* \cup J^N$  it is possible that  $\alpha(k+1) = \alpha(k)$  for any  $k \in \mathbb{N}$  such that  $\alpha(k)$  and  $\alpha(k+1)$  are defined. This will allow events to occur simultaneously at a particular time instant. In fact, for  $\alpha \in J^N$  it will allow even an infinite number of events to occur at one time instant, resulting in the possibility that time will not advance. Normally, to treat simultaneous events, only a finite number of events are allowed to occur at a single time instant; hence, other events representing the case that "several events occur at once" can often be defined. So the problem of dealing with simultaneous events is often transformed to the case where only a single event occurs at each time instant, so that time is guaranteed to advance and admissibility can be assumed (e.g., this can be done for Petri nets [Peterson 1981]).

The pair I=(A,J), where J is an index set and  $A\subset J^*\cup J^N$ , will be referred to as an *interpretation of time* since it specifies the meaning of the advances in time for the occurrence of state transitions; i.e., it specifies the time instants where the variables of the DES P are defined. In general, a system P is said to have a particular interpretation of time I=(A,J) as long as the time instants associated with the elements of the runs of P are elements of J and the index sequences associated with the runs of P are elements of J. The admissible interpretation of time will be denoted  $I_{ad}=(A_{ad},J_{ad})$ , where  $J_{ad}$  is an index set and

$$A_{ad} = \{ \alpha \in J_{ad}^* \cup J_{ad}^N : \alpha \text{ is admissible} \}.$$
 (4)

Most often we can choose  $J_{\rm ad} = J = R_+$  and this is what we will assume here. It is common to discuss the timing characteristics of DES relative to a clock. By a *clock* we mean a device which has a fixed interval  $T \in \mathbb{R}^+$  between *ticks* and which does not stop ticking (if there is deadlock, the clock keeps ticking but no events occur). Next we provide definitions for several standard interpretations of time used in DES studies:

DEFINITION 2.1. The asynchronous interpretation of time is  $I_a = (A_a, J_a)$ , where  $J_a = R_+$  and

$$A_a = \{\alpha \in A_{\mathrm{ad}} : \alpha(0) = 0\}.$$

According to convention  $J_a = J_{ad} = R_+$ , with the time instant of zero corresponding to the case where no state transitions have occurred. Here  $I_a$  represents the situation where

the plant P is asynchronous (out of sync, not synchronous) with a clock. For  $I_a$  the time instants at which the plant variables are defined are at nonuniform (irregular) distances from one another along the time line  $R_+$ . Notice that  $A_a \subset A_{ad}$  if  $J_{ad} = J_a$ , so that asynchronous interpretations of time are admissible interpretations of time, but not necessarily vice versa.

DEFINITION 2.2. The partially asynchronous interpretation of time is  $I_{pa} = (A_{\gamma\beta}, J_{pa})$ , with  $J_{pa} = R_+$  and  $A_{\gamma\beta} = \{\alpha \in A_a : \alpha(k) + \gamma \le \alpha(k+1) \le \alpha(k) + \beta\}$  for  $\gamma, \beta \in \mathbb{R}^+$ , where  $\beta \ge \gamma$ .

Here  $I_{\rm pa}$  represents the case where we know that the time instant where the next state is defined is constrained to occur at least  $\gamma$ , and no more than  $\beta$  time units later. Notice that  $A_{\gamma\beta} \subset A_a$  if  $J_{\rm pa} = J_a$ ; that is, partially asynchronous interpretations of time are asynchronous interpretations of time, but not necessarily vice versa.

DEFINITION 2.3. The general synchronous interpretation of time is  $I_s = (A_T, J_s)$  with  $J_s = R_+$  and  $A_T = \{\alpha \in A_a : \alpha(k+1) = \alpha(k) + nT$ , where  $n \in N-\{0\}\}$  with  $T \in \mathbb{R}^+$ .

For the general synchronous interpretation of time, the time instants at which the plant variables x, u, y are defined are at distances nT, for  $n \in N - \{0\}$ , from one another along the time line  $R_+$ . Notice that, in general, a state transition may not occur between any two particular ticks of the clock (since n > 0), and that after each state transition occurs another may not eventually occur. When n = 1, we shall refer to  $I_s$  simply as the synchronous interpretation of time. For the synchronous interpretation of time it is not necessarily the case that  $|A_T| = 1$  since any finite length index sequence may be possible. Notice that if n = 1,  $A_T \subset A_{\gamma\beta}$  provided that  $\gamma \leq T \leq \beta$  so that the synchronous interpretation of time is a partially asynchronous interpretation of time, but not necessarily vice versa.

Note that it is not, in general, required that the timing characteristics of the plant be defined relative to a clock although they are often treated as such. In general, in a manner similar to that with the clock, the plant may be in sync (out of sync) with changes in other systems. Also notice that for asynchronous time if  $\alpha_a \in A_a$  and the current time is  $\alpha_a(k)$ , then the next time is  $\alpha_a(k+1) = \alpha_a(k) + r$ , where  $r \in \mathbb{R}^+$ . On the other hand, for general synchronous time if  $\alpha_s \in A_T$  the current time is  $\alpha_s(k)$ , then the next time is  $\alpha_s(k)$ +1 =  $\alpha_s(k)$  + r', where  $r' \in R_1$  and  $R_1$  =  $\{nT : n \in N-\{0\}\}$  for a given  $T \in \mathbb{R}^+$ . Since  $R_1$  is equinumerous with  $N-\{0\}$ , a proper subset of  $\mathbb{R}^+$ , it is the case that card  $(\mathbf{R}^+) > \text{card } (R_1)$ . Hence, no matter what the time interval T, the number of possible "next" time instants is always greater if an asynchronous interpretation of time is used rather than a synchronous one. This helps to clarify the intuitions we have about the relationships between the synchronous and asynchronous interpretations of time. It is clear that synchronous time cannot be used if the underlying system can only be accurately represented with an asynchronous interpretation. However, it is possible that the synchronous interpretation of time with T very small may result in an accurate model for some asynchronous systems. This will depend on the particular plant to be modeled and the design objectives to be studied.

## 3. Timing Characteristics of Hierarchical DES

The formation of a control theory for HDES is just beginning [Zhong and Wonham 1988, 1989, 1990], even though such systems occur quite frequently. Some principles of the evolution of time in hierarchical systems have been postulated but not fully investigated [Albus et al. 1981; Antsaklis et al. 1989; Mesarovic et al. 1970; Passino and Antsaklis 1988; Saridis 1983; Valavanis 1986]. As in [Gershwin 1989] what these researchers have recognized is that "systems usually operate at higher rates at the lower levels in a hierarchical system." We shall verify this intuition for a wide class of HDES here.

## 3.1. A Hierarchical DES Model

We shall focus on HDES that have as components two types of DES,  $G_j$ ,  $1 \le j \le m$ , and  $P_i$ ,  $1 \le i \le n$ , all defined via (1) except with different timing characteristics. We think of the  $P_i$  as modeling the physical system, and hence its timing characteristics are given by the interpretation of time for the respective portions of the system modeled by each  $P_i$ . We think of the  $G_j$  as modeling controllers and hence as having timing characteristics that are influenced by the physical system and the other component controllers in the HDES. We introduce what we call a timing structure, which will define how the various components of the HDES influence (are influenced by) the timing characteristics of other components of the HDES. The definition of the timing structure is based on the interpretations of time defined in Section 2 and what will be called input and output triggers. Each  $P_i$ ,  $1 \le i \le n$ , in the HDES has timing characteristics that are simply specified via their own interpretation of time denoted with  $I_{pi} = (A_{pi}, J_{pi})$ . Roughly speaking, each  $G_j$ ,  $1 \le j \le m$ , has timing characteristics that depend on other  $P_i$  and  $G_\ell$  via the timing structure as we now discuss in more detail.

Let  $E_{pi}$  denote the set of events for  $P_i$ , and  $E_{gj}$ , the set of events for  $G_j$  both defined in a similar manner to the events E for P in (3). Let  $C_{pi}$  ( $C_{gj}$ ) denote the set of *communications* that can be transmitted from  $P_i$  ( $G_j$ ) via the timing structure to other  $G_l$ . The *output triggers* for the  $P_i$  (resp. for  $G_i$ ) are defined via

$$\phi_i: E_{pi}^* \to C_{pi}, \quad 1 \le i \le n \quad (\text{resp.}, \ \psi_j: E_{gj}^* \to C_{gj}, \quad 1 \le j \le m)$$
 (5)

(or restrictions of these maps). The output triggers define how the  $P_i$  and  $G_j$  connect to other components of the HDES to influence their timing characteristics. If  $\phi_i(\mathbf{e}) = c$  or  $\psi_j(\mathbf{e}') = c'$ , then c and c' are communications that are said to occur due to the occurrence of event string  $\mathbf{e}$  or  $\mathbf{e}'$  ( $\mathbf{e}$  triggers communication c). We will have occasion below to utilize a null communication  $\emptyset$  which cannot cause an event occurrence in any other DES in the HDES. We use the standard notation for concatenation; e.g., if  $\mathbf{e}$ ,  $\mathbf{e}' \in E_{pi}^*$ , then  $\mathbf{e}\mathbf{e}'$  denotes the concatenation of  $\mathbf{e}$  and  $\mathbf{e}'$ . The time instant at which the communication c (c') occurs is the same time instant that  $a \in E_{pi}$  ( $a' \in E_{gi}$ ) occurs where  $\phi_i(\mathbf{e}a) = c$  ( $\psi_j(\mathbf{e}'a') = c'$ ). The input triggers for the  $G_j$  are defined by the  $\tau_j$  maps for j,  $1 \le j \le m$ , where

$$\tau_i: C_{p1} \times \cdots \times C_{pn} \times C_{g1} \times \cdots \times C_{gi-1} \times C_{gi+1} \times \cdots \times C_{gm} \rightarrow \{0, 1\}, (6)$$

and  $\tau_j(\cdot) = 1$  (= 0) indicates that an event  $e_{gj}(\alpha(k+1)) \in E_{gj}$ , where  $e_{gj}(\alpha(k+1)) = (x_{gj}(\alpha(k)), x_{gj}(\alpha(k+1)))$  is forced (not) to occur in  $G_j$ . The  $\tau_j$  indicate which  $P_i$  and  $G_\ell$  communicate with  $G_j$  via the timing structure; hence  $\tau_j$  describes how various components of the HDES cause events in  $G_j(e_{gj}(\alpha(k+1)))$  to occur at time instant  $\alpha(k+1)$ . Equation (6) indicates the *form* for the  $\tau_j$  maps; the absence of a  $C_{pi}$  or  $C_{g\ell}$  from the cross product in the domain of  $\tau_j$  indicates that  $P_i$  or  $G_\ell$  does not communicate with  $G_j$  via  $\tau_j$ . It is assumed that the  $\tau_j$  maps form a "tree structured" timing structure as we describe next.

Let each DES component  $P_i$ ,  $1 \le i \le n$ , or  $G_j$ ,  $1 \le j \le m$ , of the HDES represent a node (e.g., denoted with boxes as in Figure 1) of a directed graph S and let the  $\tau_j$  define the arcs (e.g., denoted with shaded arcs in Figure 1) that connect the  $P_i$  and  $G_l$  to  $G_j$  in the following manner: Let i1, i2, l1,  $l2 \in N$ . If there exists i(l) such that  $\tau_j : C_{pil} \times \cdots \times C_{pi} \times \cdots \times C_{pi2} \times C_{gl1} \times \cdots \times C_{gl} \times \cdots \times C_{gl2} \to \{0, 1\}$ , then there exists an arc pointing from  $P_i$  to  $G_j$  ( $G_l$  to  $G_j$ ). In this paper we assume that the HDES has a tree structured timing structure; i.e., we assume that S has no closed cycles. In this way we eliminate the possibility that some  $G_j$  can directly force its own events to occur via the timing structure. Although this limits the manner in which the various  $P_i$  and  $G_j$  can influence the timing characteristics of other  $G_l$ , it does not restrict the manner in which the inputs and outputs of the various  $P_i$  and  $G_j$  are connected. Notice that the  $P_i$ ,  $1 \le i \le n$ , are the "leaves" of the tree structured timing structure.

Intuitively, the  $\phi_i$  and  $\psi_j$  specify what each DES will communicate  $(C_{pi}$  and  $C_{gj})$  to the other DES in the HDES. The  $\tau_j$  define communication channels (the arcs and paths in \$) and where the communications are distributed in the HDES. Next, we define the time instants at which events occur when they are forced to do so by other DES components of the HDES via the timing structure.

Whereas the interpretation of time is always specified for the  $P_i$ ,  $1 \le i \le n$ , the interpretations of time for the  $G_j$  are specified in terms of the other  $G_l$  and the  $P_i$  via the timing structure. Let  $\alpha_{cpi}(k+1)$  and  $\alpha_{cgl}(k'+1)$  denote the time instants at which communications  $c_{pi} \in C_{pi}$  and  $c_{gl} \in C_{gl}$  occur, respectively. Suppose that at some time instant  $\alpha_{gj}(k+1)$ ,  $\tau_j(\cdot)=1$  so that  $e_{gj}(\alpha_{gj}(k+1)) \in E_{gj}$  occurs. This time instant at which  $e_{gi}(\alpha_{gi}(k+1))$  occurs is given by

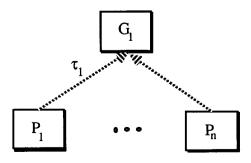


Figure 1. Hierarchical DES with single-branch.

$$\alpha_{gj}(k+1) = \max \left\{ \alpha_{cpi}(k+1), \, \alpha_{cg\ell}(k'+1) : \right\}$$

$$\exists \text{ an arc in \$ from } P_i \text{ or } G_\ell \text{ to } G_i \}$$
 (7)

and corresponds to the time instant at which the last communication accessible to  $G_j$  occurred and caused  $\tau_j(\cdot)=1$ . Each time a communication occurs which forces  $\tau_j(\cdot)=1$ , an event occurs in  $G_j$ ; hence the "l" represents a *pulse* sent to  $G_j$  via  $\tau_j$  which forces an event to occur. Hence, if  $\tau_j(\cdot)$  is set equal to 1 at some time instant, an event in  $G_j$  must occur at that time instant (unless  $G_j$  is deadlocked); if every communication in a sequence of communications all cause  $\tau_j(\cdot)=1$ , then there is one event occurrence in  $G_j$  for each communication in the sequence. The interpretation of time for any  $G_j$  is found by executing all possible runs (in all possible orders) of the  $P_i$ ,  $1 \le i \le n$ , and  $G_l$  for which there exists a path in § from  $P_i$  or  $G_l$  to  $G_j$ . Then via (7), the time instants and hence index sequences and interpretations of time for the  $G_j$  are specified. We shall study HDES where there is at least one  $P_i$  and the interpretations of time for the  $G_j$  can be uniquely defined in terms of the  $P_i$ .

Note that although we consider only tree structured timing structures we place no restrictions on the manner in which the DES inputs U and outputs Y are connected. This allows our results to apply to a large class of HDES with a wide variety of input/output connecting structures. Tree structured timing structures allow us to study properties of what has been called a "time scale hierarchy" [Antsaklis et al. 1989]. In this hierarchy a DES component is "higher in the hierarchy" than another DES component if its timing characteristics can be influenced by the other DES (i.e., there exists a path in S from one to the other).

#### 3.2. Lower Event Rates at Higher Levels in the HDES

To analyze the timing characteristics of HDES we study one fundamental component (shown in Figure 1) of the HDES defined above. Even though we consider only  $P_i$  at the lower level, it requires only a simple modification to consider a mix of  $P_i$  and  $G_j$  at the lower level, and all of our results below are still valid. Moreover, our results easily generalize to the fully interconnected HDES by repeated application of the derived relationships which pertain to the two levels in Figure 1.

Let the admissible interpretation of time for  $P_i$  be  $I_{pi} = (A_{pi}, J_{pi})$ ,  $1 \le i \le n$ , with  $J_{pi} = \mathbb{R}_+$ , and for  $G_1$  let it be  $I_{g1} = (A_{g1}, J_{g1})$ . For any possible run made by the  $P_i$  with an index sequence  $\alpha_{pi} \in A_{pi}$ , the corresponding run in  $G_1$  has index sequence denoted by  $\alpha_{g1} \in A_{g1}$ .

DEFINITION 3.1. The event occurrence rate (event rate) in  $P_i$  or  $G_j$  is the number of events that occur in the time interval  $T_u = (r_1, r_2]$ , where  $(r_1, r_2] \subset \mathbb{R}^+$ , and it will be denoted  $\#(P_i, T_u)$  and  $\#(G_j, T_u)$ , respectively.

Notice that if  $P_i$  has a synchronous interpretation of time with  $T \in \mathbb{R}^+$  and we choose  $T_u$  such that  $|r_2 - r_1| = T$ , then  $\#(P_i, T_u) = 1$ ; i.e., there is one event occurrence in the time interval  $T_u$  no matter what the values of  $r_1$  and  $r_2$  are. If  $P_i$  has an asynchronous

interpretation of time, then no matter how  $T_u$  is chosen it is possible that  $\#(P_i, T_u) = 0$ , since we cannot guarantee that an event will occur in the given time interval  $T_u$ . In fact, we do not know how many events will occur in  $T_u$ . It would appear that our definition of event rate is too restrictive. This is, however, not the case, since the focus here is on comparing the event rates of different DES components in the HDES, and this comparison is made relative to  $T_u$ , an interval of the real time line.

THEOREM 3.1.

$$\sum_{i=1}^{n} \#(P_i, T_u) \ge \#(G_1, T_u) \ge 0 \text{ for all } T_u.$$

**Proof.** Suppose that an event  $e \in E_{pi}$  occurs at time  $\alpha_{pi}(k)$  in some  $P_i$ ,  $1 \le i \le n$ , resulting in  $\tau_1(\cdot, \cdot, \ldots, \phi_i(ee), \ldots, \cdot, \cdot) = 1$ . If another event  $e' \in E_{p\ell}$  occurs in some  $P_\ell$  at time  $\alpha_{p\ell}(k')$  resulting in  $\tau_1(\cdot, \cdot, \ldots, \phi_\ell(e'e'), \ldots, \cdot, \cdot) = 0$ , then the index sequence  $\alpha_{gl}$  will contain  $\alpha_{pi}(k)$  but not  $\alpha_{g\ell}(k')$ . If  $[\alpha]$  denotes the set of elements that make up  $\alpha$ , then  $[\alpha_{gl}] \subset \bigcup_i [\alpha_{pi}]$ , so clearly for any  $T_u$  the relationship holds (even if there is deadlock in any  $P_i$  or simultaneous events occurring in any number of  $P_i$ ).

Theorem 3.1 states the intuitively clear fact that the timing structure can *mask* events and hence remove the time instants at which events occur in higher levels of the hierarchy. This means that the event rate is lower in DES at the higher levels of the HDES and higher in lower levels of the HDES no matter what the interpretations of time are for the  $P_i$ ,  $1 \le i \le n$ .

Remark 3.1. Repeated application of Theorem 3.1 to the multi-level hierarchy in Figure 2 results in  $\#(P_1, T_u) \ge \#(G_1, T_u) \ge \cdots \ge \#(G_m, T_u) \ge 0$  for all  $T_u$ . This result supports the studies in [Gershwin 1989], where the author assumes that the event rates can

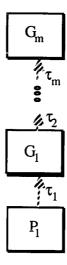


Figure 2. Multi-Level hierarchical DES with m + 1 levels.

be split into "spectra" according to the level in the hierarchy. It also shows that in the more general case, e.g., for  $P_1$  with any admissible interpretation of time, the event rates in DES at the higher levels are also less than or equal to the event rates at the lower levels.

Example 3.1. (Conventional Discrete Event Control System) Consider the controlled DES shown in Figure 3. We have  $\phi_1: E_{p1}^* \to C_{p1}$  and  $\tau_1: C_{p1} \to \{0, 1\}$ , and for the standard control configuration it is most often assumed that for all  $e \in E_{p1}^*$  such that e = e'e ( $e \in E_{p1}$ ),  $\tau_1$  ( $\phi_1(e'e)$ ) = 1, so that each time an event occurs in  $P_1$ ,  $G_1$  is forced to act by having an event in  $G_1$  occur (it is normally assumed that one always exists). Clearly, then if  $I_{p1} = (A_{p1}, J_{p1})$  is the interpretation of time for  $P_1$  and  $I_{g1} = (A_{g1}, J_{g1})$  for  $G_1$  where  $I_{g1} = I_{g1}$ , then  $I_{g1} = I_{g1}$ . The interpretation of time for the plant and controller are the same. In this way we think of specifying the interpretation of time for  $G_1$  by  $I_{p1}$  and  $I_{g1} = I_{g1}$  and  $I_{g1}$ 

Example 3.2. (Hybrid Dynamical System) Let n=1 in Figure 1 and for  $P_1=(X_p,\,U_p,\,Y_p,\,\delta_p,\,\lambda_p,\,X_{0p})$  let  $X_p=\mathsf{R}^{\mathsf{n}_p},\,U_p=\mathsf{R}^{\mathsf{m}_p},\,Y_p=\mathsf{R}^{r_p},\,$  and  $I_{p1}$  be an admissible interpretation of time, so that  $P_1$  is a model for a nonlinear discrete time system. For instance,  $P_1$  could represent a zero-order-hold followed by a nonlinear continuous time system and a sampler. We think of  $G_1$  as our DES model. For instance,  $G_1$  can model any system that can be represented by a General or Extended Petri net [Peterson 1981], and  $P_1$  and  $G_1$  constitute a hybrid dynamical system. Theorem 3.1 shows that if the event rate for  $P_1$  is the number of state transitions per unit time, then the event rate in the higher level DES model  $G_1$  will be lower no matter how the communications are defined.

Remark 3.1 and Examples 3.1 and 3.2 illustrate the generality of Theorem 3.1; the result applies to hierarchical DES currently being studied (in additional to the work in [Gershwin 1989] the result also applies to the work in [Zhong and Wonham 1988, 1989, 1990]), the standard discrete event control systems, and to hybrid dynamical systems. Example 3.3 (a manufacturing system) in Section 3.4 is used to further illustrate the use of Theorem 3.1.

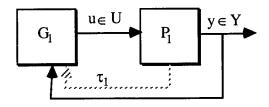


Figure 3. Discrete event control system.

# 3.3. Event Rates and Aggregation in a Class of HDES

Next we study how aggregation affects the event rates in HDES. Again we shall focus on the HDES component shown in Figure 1, but note that the result easily generalizes to a fully interconnected HDES. Let  $E_{ai}^* \subset E_{pi}^*$  and  $\phi_i': E_{ai}^* \to C_{pi}$  for all  $i, 1 \le i \le n$ , denote restrictions of  $\phi_i$ . We use  $\phi_i'$  maps for aggregation rather than the  $\phi_i$ ; if  $e \in E_{pi}^*$ ,  $e \notin E_{ai}^*$ , then  $\phi_i$  is said to *ignore* e (rather than *mask* e). Let  $B_i \subset N - \{0\}$  for  $i, 1 \le j \le n$ .

DEFINITION 3.2.  $\{P_j = (X^j, U^j, Y^j, \delta^j, \lambda^j, X_{0j}), \phi'_j : 1 \le j \le n\}$  satisfies the  $(\pi^1, \pi^2, \dots, \pi^n)$ -event aggregation property if for each  $j, 1 \le j \le n$ ,

- (i) there exists a family of sets  $X_{ij} \subset X^j$ ,  $i \in B_i$  such that
  - (a)  $X_{ij} \cap X_{kj} = \emptyset$  for all  $i \neq k$ , and  $X_{0j} \cap X_{ij} = \emptyset$  for  $i \in B_j$ ;
  - (b) if  $P_j$  first enters a state  $x \in X_{ij}$  for some  $i \in B_j$ , it will take (for all possible runs) at least  $\pi^j > 0$  state transitions before the state of  $P_j$ , say x', is such that  $x' \notin X_{ij}$ ;
- (ii)  $\phi'_j: E^*_{aj} \to C_{pj}$ , where  $E^*_{aj} = \{ \mathbf{e} \in E^*_{pj}: \mathbf{e} = \mathbf{e}'e, \mathbf{e}' \in E^*_{aj} \text{ and } e = (x, x') \text{ with } x \in X_{ij}, x' \notin X_{ij} \text{ for some } i \in B_j \}$ .

THEOREM 3.2. If  $\{P_j = (X^j, U^j, Y^j, \delta^j, \lambda^j, X_{0j}), \phi'_j : 1 \le j \le n\}$  satisfies the  $(\pi_1, \pi_2, \ldots, \pi^n)$ -event aggregation property and  $T_u = (r_1, r_2]$  and  $|r_2 - r_1|$  is sufficiently large, then

$$\sum_{j=1}^{n} \left\{ \frac{\#(P_j, T_u)}{\pi^j} + 1 \right\} \ge \#(G_1, T_u). \tag{8}$$

Proof: To prove the Theorem it must be shown that there exists a time interval  $T_u$  such that (8) holds under the stated assumptions. It is first shown how to construct such a  $T_u$ . Assume that a run is made in each of the  $P_j$ ,  $1 \le j \le n$  and that the corresponding index sequences are  $\alpha_{pj} \in A_{pj}$ ; the corresponding run in  $G_1$  has index sequence  $\alpha_{g1} \in A_{g1}$ . Let  $\alpha_{g1}(k')$  and  $\alpha_{g1}(k'+1)$  be two elements on some  $\alpha_{g1} \in A_{g1}$  such that  $|\alpha_{g1}(k'+1) - \alpha_{g1}(k')|$  is an upper bound on the time between sequential events (that actually occurred) in  $G_1$  for all possible runs in the  $P_j$ . Let  $T_u = (r_1, r_2]$  such that  $|r_2 - r_1| > |\alpha_{g1}(k'+1) - \alpha_{g1}(k')|$ . Next, it is shown that this choice of  $T_u$  results in the satisfaction of (8). Assume that  $\ell > 0$  events occur in  $G_1$  in  $T_u$ , where  $\ell = \ell_1 + \ell_2 + \cdots + \ell_n$  and  $\ell_j$  is the number of events in  $G_1$  that occurred due to a communication from  $P_j$  (if simultaneous events occur in  $P_j$  and  $P_k$ ,  $j \ne k$ , causing an event occurrence in  $G_1$ , then the event occurrence can be attributed to either  $P_j$  or  $P_k$  and counted only once in  $\ell$ ). For each  $\ell_j$ , at least  $(\ell_j - 1)\pi^j$  events have occurred in  $P_j$ ,  $1 \le j \le n$ . Therefore  $\#(P_j, T_u) \ge (\ell_j - 1)\pi^j$  so that

$$\sum_{j=1}^{n} \left\{ \frac{\#(P_j, T_u)}{\pi^j} + 1 \right\} \ge \sum_{j=1}^{n} \ell_j = \ell = \#(G_1, T_u). \tag{9}$$

Clearly if any  $P_i$  deadlocks it can be the case that  $\ell_i = 0$ , but relationship (8) still holds.

COROLLARY 3.1. If  $\{P_j = (X^j, U^j, Y^j, \delta^j, \lambda^j, X_{0j}), \phi'_j : 1 \le j \le n\}$  satisfies the  $(\pi^1, \pi^2, \dots, \pi^n)$ -event aggregation property and  $T_u = (r_1, r_2]$  with  $r_1 = 0$ , then for all  $r_2 > 0$ ,

$$\sum_{j=1}^{n} \left\{ \frac{\#(P_j, T_u)}{\pi^j} \right\} \ge \#(G_1, T_u). \tag{10}$$

Remark 3.2. For the multi-level HDES in Figure 2, if the  $(\pi^j)$ -event aggregation property holds for each successive level and  $T_u = (r_1, r_2]$  with  $r_1 = 0$ , then for all  $r_2 > 0$ , and for j,  $1 < j \le m$ ,

$$\frac{\#(G_j, T_u)}{\pi^j} \ge \#(G_{j+1}, T_u). \tag{11}$$

The  $\phi_j$ ,  $\psi_j$ , and  $\tau_j$  can be viewed as maps that cause event aggregation; consequently, Theorem 3.2, Corollary 3.1, and Remark 3.2 provide a relationship between event aggregation and event rates for one class of HDES. If there is a high measure of aggregation at level j (large  $\pi^j$ ), then there will be far fewer events occurring at level j+1. This illustrates that there is an inverse relationship between event aggregation and event rate between two levels of a HDES. In general, hierarchical systems researchers have observed a similar inverse relationship between "time scale density" ("time granularity") and "model abstractness" [Antsaklis et al. 1989; Saridis 1983]. The above results provide the first mathematical validation of these researchers' intuition about relationships between event aggregation and event rates for a class of HDES. Example 3.3 in Section 3.4 is used to illustrate the use of Theorem 3.2.

# 3.4. HDES Timing Structure Design for Event Rate Reduction

Theorem 3.2 and its use above provides a characterization of how event rates are affected by aggregation for one class of HDES. In this section we study the program of how to *design* the timing structure to ensure that there is a decrease (by a some constant factor) in the event rate between any two levels of a wide class of HDES. A reduction in event rate is often desirable so that the processors implementing the higher level controls are permitted adequate time before they must attend to the lower level systems (e.g., take actions based on the occurrence of an event string).

Let

$$S_{pi} \subset E_{pi}^* \quad (S_{pi} \subset E_{pi}^*), \tag{12}$$

and let the communications be defined by

$$C_{pi} = P(S_{pi}) \quad (C_{gi} = P(S_{gi})).$$
 (13)

The notation  $e \in e'$  will be used to denote the fact that e is a substring of e' (of course, we are abusing the notation here since e' is not a set). Consider the case where the output trigger is defined so that  $s \in \phi_i(e)$  if  $s \in e$  and  $s \in S_{pi}$  ( $s' \in \phi_i(e)$  if  $s' \in e$  and  $s' \in S_{gi}$ ). This output trigger initiates a communication the first time an event string occurs and  $|\phi_i(e')| \ge |\phi_i(e)|$  if  $|e'| \ge |e|$ . Hence, if the same event string occurs twice (or more) in some run this fact cannot be reported by this output trigger. Similar problems can exist if we define the output trigger so that  $s \in \phi_i(e)$  if  $e = e_1e_2$ ,  $p \ge |e_2| > 0$ , and  $s \in e_2$ . This output trigger does, however, have the interesting property that it will "forget" about event strings in the past (depending on the choice for p). Here, we shall define the output trigger so that

$$s \in \phi_i(e)$$
 if  $e = e's$  and  $s \in S_{pi}$  (14)

(s'  $\in \psi_j(\mathbf{e})$  if  $\mathbf{e} = \mathbf{e}''s'$  and  $\mathbf{s}' \in S_{gj}$ ). By definition, if  $\phi_i(\mathbf{e}) = \emptyset$  ( $\psi_j(\mathbf{e}) = \emptyset$ ), a "null communication" occurs which cannot directly cause an event occurrence in any other DES in the HDES (hence  $\tau_j(\emptyset, \emptyset, \dots, \emptyset) = 0$  for all j). These assumptions about  $C_{pi}(C_{gj})$  and  $\phi_i(\psi_j)$  in (12)–(14) are only mildly restrictive, since it is possible that there can be a different communication representing each possible set of finite event strings that have just occurred. Moreover, there will be no particular assumptions about the  $\tau_j$  maps, and the definition for the output triggers via (14) and communications via (12)–(13) is quite practical since each component DES is allowed to communicate the fact that sequences of events have just occurred; other DES in the HDES can then act based on such behavior.

The design of the timing structure entails choosing the proper  $S_{pi}$  and, hence, the communications  $C_{pi}$  that can occur between the various DES in the HDES. It is shown that by restricting the choice of what communications are allowed, one can achieve a decrease in the event rate at the higher levels of the HDES. In this way we achieve event rate reduction by restricting the manner in which the DES communicate and not by making particular assumptions about the dynamics of each component DES (as was done for Theorem 3.2). As in Section 3.2 and 3.3, we shall focus only on the HDES of Figure 1, and the results easily generalize to fully interconnected tree-structured HDES. First, we introduce a fundamental property of communications within the HDES:

DEFINITION 3.3. The set  $S_{pi}$  is said to be  $\gamma_i$ -admissible if for all s,  $s' \in S_{pi}$  such that s = ab, s' = cd, and b = c with  $|b| = |c| \ge 0$  it is the case that  $|d| \ge \gamma_i > 0$ .

A similar definition can be given for the  $S_{gj}$ . Clearly, there may not exist  $S_{pi} \subset E_{pi}^*$  such that  $S_{pi}$  is  $\gamma_i$ -admissible for some given  $\gamma_i$ ; but there always exists some  $\gamma_i > 0$  such that  $S_{pi}$  is  $\gamma_i$ -admissible. Hence, for some DES one may be able to achieve more event rate reduction than for others and  $\gamma_i$ -admissibility characterizes this property. Intuitively, if the behavior of some DES  $P_i$  is such that it generates event strings which do not frequently cause communications to other DES than  $\gamma_i$  is large. Next, we provide several examples of  $S_{pi} \subset E_{pi}^*$  that are  $\gamma_i$ -admissible:

1. Assume that for all  $s \in S_{pi}$ ,  $|s| \ge \gamma_i$ . If for all  $s \in S_{pi}$  and all  $e \in s$  where  $e \in E_{pi}$ , there does not exist  $s' \in S_{pi}$ ,  $s' \ne s$ , such that  $e \in s'$  then  $S_{pi}$  is  $\gamma_i$ -admissible.

- 2. If for all  $s \in S_{pi}$  there exists  $e \in E_{pi}$  and  $s_2$  such that  $s = es_2$  and  $|s_2| \ge \gamma_i 1$ , and there does not exist  $s' \in S_{pi}$ ,  $s' \ne s$ , such that  $e \in s'$ , then  $S_{pi}$  is  $\gamma_i$ -admissible (similarly for  $s = s_2 e$ ). And more generally:
- 3. If for all  $s \in S_{pi}$  there exists  $s_2$ ,  $s_2$  such that  $s = s_1 s_2$ ,  $|s_1| \ge 1$ , and  $|s_2| \ge \gamma_i 1$ , and there does not exist  $s' \in S_{pi}$ ,  $s' \ne s$ , such that  $s_1 \in s'$ , then  $S_{pi}$  is  $\gamma_i$ -admissible.

It is important to note that for a given  $S_{pi}$  that might be chosen in the design of a timing structure it is not difficult to test whether  $S_{pi}$  is  $\gamma_i$ -admissible for some  $\gamma_i$  (of course, this may be computationally intensive).

THEOREM 3.2. If  $S_{pi}$  is  $\gamma_i$ -admissible for all  $i, 1 \le i \le n$ , and the output triggers are given by (14), then

$$\sum_{i=1}^{n} \left\{ \frac{\#(P_i, T_u)}{\gamma^i} \right\} \ge \#(G_1, T_u) \quad \text{for all } T_u.$$
 (15)

*Proof.* Consider the case of n=1; the case for all n follows immediately in a manner similar to that in the proof of Theorem 3.2. Clearly the relationship holds when no events have occurred in  $G_1$ . Assume that an event occurs in  $G_1$ , i.e., that  $\mathbf{e} \in E_{p1}^*$  is a sequence of events in  $P_1$  such that  $\tau_1(\phi_1(\mathbf{e})) = 1$ . It must be the case then that there exists  $\mathbf{s} \in \phi_1(\mathbf{e})$  such that  $\mathbf{s}' \in S_{p1}$ . Let  $\mathbf{e}'$  be an event string such that  $\mathbf{e}\mathbf{e}' \in E_{p1}^*$ . By  $\gamma_1$ -admissibility and assuming that an output trigger defined via (14) is utilized, there does not exist  $\mathbf{s}' \in S_{pi}$  such that  $\mathbf{s}' \in \phi_1(\mathbf{e}\mathbf{e}')$  unless  $|\mathbf{e}'| \geq \gamma_1$ . Therefore,  $\tau_1(\phi_1(\mathbf{e}\mathbf{e}')) = 0$  so long as  $|\mathbf{e}'| < \gamma_1$ , and, hence,  $\#(P_1, T_u) \geq \gamma_1 \#(G_1, T_u)$  and the relationship (15) holds.

Theorem 3.3 shows that if each  $S_{pi}$ , for i,  $1 \le i \le n$ , is  $\gamma_i$ -admissible then there results a special type of aggregation between two levels of a HDES so that event rate reduction can be obtained. It is important that this aggregation is achieved via conditions on the communications and not on the structure of the  $P_i$ ,  $1 \le i \le n$ . Of course, for a given set of lower level  $P_i$  one may be able to achieve lower event rates than for another set of  $P_i$ ; Theorem 3.3 shows how to design the communications in the timing structure to achieve event rate reduction for a given set of  $P_i$ .

Remark 3.3. For a conventional discrete event control system as in Example 3.1, Theorem 3.3 shows the conditions under which  $G_1$  will be guaranteed to have to generate a new control action only after at least  $\gamma_i$  events have occurred in  $P_1$ . For the hybrid dynamical system of Example 3.2,  $\gamma_i$ -admissibility places restrictions on how the higher level  $G_1$  can observe state trajectories in  $P_1$  to ensure that  $G_1$  will act more slowly that  $P_1$ .

Example 3.3. (Manufacturing System) A simple manufacturing system will be used to illustrate the results from Sections 3.2, 3.3, and 3.4. We consider a manufacturing system which consists of a machine that can process parts of two types, one at a time. The machine outputs each type part into a particular output bin and the machine can be idle. Let  $X = \{MI, M_1, M_2, OUT_1, OUT_2\}$  be the set of states, where MI means "machine idle",  $M_i$ 

means the machine is busy processing part type i, and  $\mathrm{OUT}_i$  means that the machine outputs part type i. Let  $U=\{u_1,\,u_2\}$ , where  $u_i$  means input part type i into the machine. Let  $Y=\{y_b,\,y_{1d},\,y_{2d}\}$ , where  $y_b$  indicates that the machine is busy processing a part of either type, and  $y_{id}$  indicates that the machine is done processing a part of type i. The transition function  $\delta$  and the output function  $\lambda$  for the manufacturing system are specified via the bottom of Figure 4. We let  $X_0=\{\mathrm{MI}\}$  and consider  $P_1=(X,\,U,\,Y,\,\delta,\,\lambda,\,X_0)$  to be our plant.

There is a higher level mechanism which forces the alternate processing of one part of type 1 and then two parts of type 2. This device is pictured in the top of Figure 4 and will be referred to as  $G_1$ . We have  $G_1 = (X_g, U_g, Y_g, \delta_g, \lambda_g, X_{0g})$  and  $X_g = \{x_1, x_2, x_3\}$ ,  $U_g = Y - \{y_b\}$ ,  $Y_g = U$ , and  $X_{0g} = \{x_1\}$ . Also, initially the input to the plant is  $u_1$ . Notice that  $G_1$  completely ignores output  $y_b$ , as it is unimportant in coordinating the alternation of processing. (Hence, the inputs and outputs are not connected in a conventional manner where in  $G_1$ ,  $\delta_g(u, x)$  must be defined for all u.)

Suppose we let  $\tau_1: C_{p_1} \to \{0, 1\}$ ,  $C_{p_1} = E_{p_1}$ , and  $\phi_1(ee) = e$  for all  $ee \in E_{p_1}^*$  such that  $e = (\text{OUT}_i, \text{MI})$  for i = 1, 2 (otherwise,  $\phi_1(ee) = \emptyset$  so that no event occurs in  $G_1$ ). If the manufacturing system operates asynchronously (synchronously) then the coordination mechanism will operate asynchronously (with a general synchronous interpretation of time). Via Theorem 3.1,  $\#(P_1, T_u) \geq \{G_1, T_u\}$  for all  $T_u$ . In particular we see that since event strings ending with (MI,  $M_i$ ) and  $(M_i, \text{OUT}_i)$  for i = 1, 2 are masked, a greater number of events will occur in the plant  $P_1$  (lower level system) than in the controller  $G_1$  (higher level system). Hence, for this simple manufacturing system the event rate at the higher level is lower no matter what the interpretation of time in  $P_1$  is. Also,

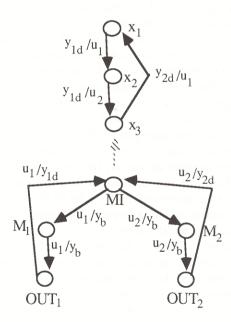


Figure 4. Model of a manufacturing system.

notice that if we choose  $B_1 = \{1, 2\}$ , and  $X_{i1} = \{M_i, \text{OUT}_i\}$  for  $i \in B$ , then  $E_{a1} = E_{p1}$ ,  $E_{a1}^* \subset E_{p1}^*$  (given via Definition 3.3), and if we use the input trigger  $\phi'_1 : E_{a1}^* \to \{0, 1\}$ , a restriction of  $\phi_1$ , and initial state as defined above, the conditions of Theorem 3.2 are satisfied with  $\pi^1 = 2$ , so  $\#(P_1, T_u)/2 + 1 \ge \#(G_1, T_u)$  for the proper  $T_u$  and all  $\tau_1$ . Hence, via Theorem 3.2 we find an inverse relationship between even aggregation and event rate for this simple manufacturing system.

Next, we show how Theorem 3.3 applies to this manufacturing system. Suppose that the same models for the manufacturing system and its controller are used but with a different interconnecting timing structure. In particular, using the approach of this section to specify the timing structure, we let  $S_{p1} = \{MI, M_1)(M_1, OUT_1)(OUT_1, MI), (MI, M_2)(M_2, OUT_2)(OUT_2, MI)\}$ ,  $C_{pi} = P(S_{pi})$ ,  $\tau_1 : C_{p1} \rightarrow \{0, 1\}$ , and  $\phi_1$  be defined as in (14). Notice that  $S_{p1}$  is 3-admissible (case (1) above) so that  $\#(P_1, T_u)/3 \ge \#(G_1, T_u)$  for all  $T_u$ . We see that Theorem 3.3 can be used to produce a tighter bound on the number of events that occur in  $G_1$ ; hence, the design of the timing structure via the Theorem 3.3 results in the guarantee of an even lower event rate in  $G_1$ .

### 4. Conclusions

We have provided a mathematical representation of the advancement of time in DES via index sets, index sequences, and interpretations of time. We discussed how deadlock and simultaneous events are characterized in our framework. In our main results we showed that the interpretations of time along with a timing structure provide a framework to study principles of the advancement of time for HDES. It was shown that for a wide class of HDES the event rate is higher for DES at the lower levels of the hierarchy than at the higher levels of the hierarchy. Our results support the assumptions in [Gershwin 1989] that the levels of an HDES have different event rates, with lower rates at higher levels, and show how similar timing characteristics also hold for asynchronous systems (and other system that have any admissible interpretation of time). Relationships between event rate and event aggregation were shown. We defined a measure for event aggregation and showed that a high amount of event aggregation will result in a much lower event rate at higher levels in a certain class of HDES, while a low amount of event aggregation will result in higher event rates. In order to study how aggregation effects event rates in more general HDES we studied how to design the timing structure to achieve event rate reduction. It was shown that if the communications between the various DES in the HDES satisfy a certain admissibility condition then there will be a decrease in the event rate. Hence, we showed that one only needs to restrict the interconnections in the HDES to achieve event rate reduction. The results were illustrated via several important application areas, including a manufacturing system and hybrid dynamical systems.

In a "time scale hierarchy" — what we have been using here — the inituition that event rates are higher for lower levels in the hierarchy has been verified here for a class of HDES, but the results here are relative to this paraticular type of hierarchy. If one defines a hierarchy relative to, for instance, the *functional architecture* of a system [Antsaklis et al. 1989], then clearly at the higher levels of the functional architecture there may be systems that are operating at higher rates than at the lower levels of the functional architecture.

It may take a rearrangement of the system components to place the system in a time scale hierarchy so that our results apply.

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